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(54) Title: STABLE LIQUID COMPOSITION COMPRISING HIGH LEVELS OF EMOLLIENTS		
(57) Abstract The present invention provides high foaming aqueous liquid compositions with levels of oil/emollient equal to or in excess of level of surfactant. It is surprising that good levels of foam can be maintained at such high levels of emollient. In addition to surfactant and emollient, compositions also preferably comprise C ₁₂ -C ₂₄ fatty acid and/or cationic polymer.		

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STABLE LIQUID COMPOSITION COMPRISING HIGH LEVELS OF
EMOLLIENTS

5 The present invention relates to liquid cleansing
compositions of the type typically used in skin cleaning or
shower gel composition. In particular, the invention
relates to liquid compositions comprising high levels of
emollients, especially where levels of emollients equal or
10 exceed level of the total surfactant.

Liquid cleansers and shower gels are well known in the
art. The use of such aqueous liquid cleansers with
moisturizers is also known (see U.S. Patent No. 5,308,526 to
15 Dias et al. or U. S. Patent No. 5,234,619 to Greene et al,
for example).

In U. S. Patent No. 5,234,619 to Greene et al., it is
taught that moisturizers may be included at levels up to
20 about 20%, and among moisturizers taught are included
petrolatum, mineral oil, silicones and various animal or
vegetable oils (see claim 3, lines 8-28).

In these and other references of which applicants are
25 aware, however, the level of oil/emollient used is always
below the level of surfactant used. Applicants are aware of
no reference in which the level of oil/emollient is equal to
or greater than the amount of total surfactant.

30 Suddenly and unexpectedly, applicants have found that
compositions comprising an amount of oil/emollient equal to
or in excess of surfactant provide mild, cleansing
compositions which still maintain good lather and other
desirable consumer benefits.

35

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Specifically, the invention relates to aqueous liquid compositions comprising:

5 (1) 3 to 30%, preferably 10 to 25% by weight
surfactant, particularly surfactant systems
comprising mixture of anionic and amphoteric or
zwitterionic surfactants; and

10 (2) 10 to 35%, preferably 10-30% oil or emollient,

wherein level of oil/emollient is equal to or in excess
of total level of surfactant. Preferably, the compositions
have viscosity of 50,000 - 300,000 cps measured using a
Brookfield Viscometer with a helipath accessory and a T-bar
15 spindle A at 0.5 RPM (measured at room temperature).

In preferred embodiments, the composition further
comprises 0 to 10%, preferably 0.1 to 8%, more preferably
0.1 to 4% by weight C_{12} - C_{24} fatty acid and/or 0.01 to 5%,
20 preferably 0.01 to 3% cationic polymer conditioner.

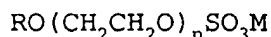
The present invention relates to aqueous cleanser or
shower gel compositions comprising surfactant systems and
emollient/oils wherein level of oil/emollient equals or is
25 in excess of level of surfactant. Using compositions of
invention, it is possible to obtain a high lathering,
ultramild body wash that is stable and does not phase
separate into oil rich and surfactant rich phases. Large
amounts of foam are generated even at high levels of oil,
30 whilst the oil simultaneously counters skin irritation and
dryness. Compositions are set forth in greater detail
below.

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The surfactant system of the subject invention comprises 3% to 30%, preferably about 10 to 25% surfactant, when at least one surfactant is anionic surfactant.

5 The anionic surfactant may be, for example, an aliphatic sulfonate, such as a primary alkane (e.g., C₈-C₂₂) sulfonate, primary alkane (e.g., C₈-C₂₂) disulfonate, C₈-C₂₂ alkene sulfonate, C₈-C₂₂ hydroxyalkane sulfonate or alkyl glyceryl ether sulfonate (AGS); or an aromatic sulfonate
10 such as alkyl benzene sulfonate.

 The anionic may also be an alkyl sulfate (e.g., C₁₂-C₁₈ alkyl sulfate) or alkyl ether sulfate (including alkyl glyceryl ether sulfates). Among the alkyl ether sulfates
15 are those having the formula:



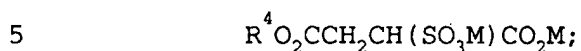
 wherein R is an alkyl or alkenyl having 8 to 18
20 carbons, preferably 12 to 18 carbons, n has an average value of greater than 1.0, preferably between 2 and 3; and M is a solubilizing cation such as sodium, potassium, ammonium or substituted ammonium. Ammonium and sodium lauryl ether sulfates are preferred.

25 The anionic may also be alkyl sulfosuccinates (including mono- and dialkyl, e.g., C₆-C₂₂ sulfosuccinates); alkyl and acyl taurates, alkyl and acyl sarcosinates, sulfoacetates, C₈-C₂₂ alkyl phosphates and phosphates, alkyl
30 phosphate esters and alkoxyalkyl phosphate esters, acyl lactates, C₈-C₂₂ monoalkyl succinates and maleates, sulphoacetates, and acyl isethionates.

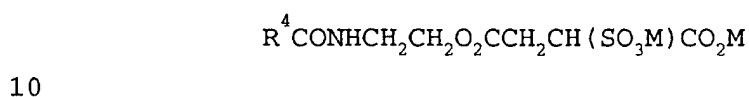
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Sulfosuccinates may be or include;

- monoalkyl sulfosuccinates having the formula:

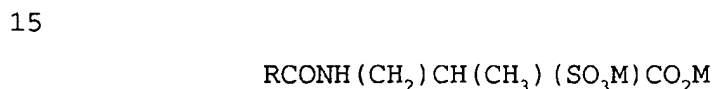


- amido-MEA sulfosuccinates of the formula



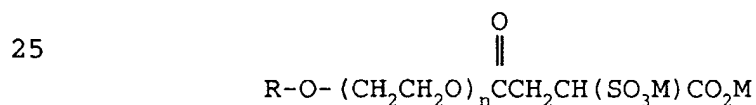
wherein R^4 ranges from C_8 - C_{22} alkyl and M is a solubilizing cation; and

- amido-MIPA sulfosuccinates of formula



where M is as defined above.

20 Also included as suitable are the alkoxyated citrate sulfosuccinates, and alkoxyated sulfosuccinates such as the following:

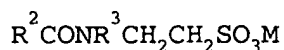


wherein $n = 1$ to 20; and M is as defined above.

30 Sarcosinates are generally indicated by the formula $RCON(CH_3)CH_2CO_2M$, wherein R ranges from C_8 to C_{20} alkyl and M is a solubilizing cation.

35 Taurates are generally identified by formula

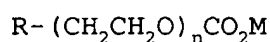
- 5 -



wherein R^2 ranges from C_8 - C_{20} alkyl, R^3 ranges from C_1 - C_4 alkyl and M is a solubilizing cation.

5

Another suitable class of anionics are carboxylates such as follows:



10

wherein R is C_8 to C_{20} alkyl; n is 0 to 20; and M is as defined above.

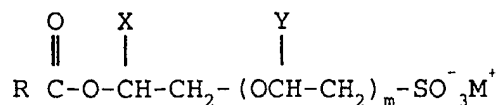
Another carboxylate which can be used is amido alkyl polypeptide carboxylates such as, for example, Monteine LCQ^(R) by Seppic.

Another surfactant which may be used are the C_8 - C_{18} acyl isethionates. These esters are prepared by reaction between alkali metal isethionate with mixed aliphatic fatty acids having from 6 to 18 carbon atoms and an iodine value of less than 20. At least 75% of the mixed fatty acids have from 12 to 18 carbon atoms and up to 25% have from 6 to 10 carbon atoms.

25

The acyl isethionate, if used, may be an alkoxylated isethionate such as is described in Ilardi et al., U.S. Patent No. 5,393,466, hereby incorporated by reference. This compound has the general formula:

30



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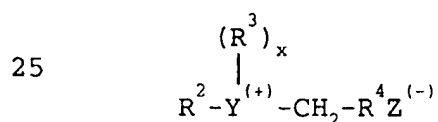
wherein R is an alkyl group having 8 to 18 carbons, m is an integer from 1 to 4, X and Y are hydrogen or an alkyl group having 1 to 4 carbons and M' is a monovalent cation such as, for example, sodium, potassium or ammonium.

5

In general the anionic component will comprise from about 1 to 20% by weight of the composition, preferably 2 to 15%, most preferably 5 to 12% by weight of the composition.

10 In a preferred embodiment of the invention, there is at least one anionic surfactant which should be used in combination with a zwitterionic or amphoteric surfactant.

Zwitterionic surfactants are exemplified by those which
 15 can be broadly described as derivatives of aliphatic quaternary ammonium, phosphonium, and sulfonium compounds, in which the aliphatic radicals can be straight or branched chain, and wherein one of the aliphatic substituents contains from about 8 to about 18 carbon atoms and one
 20 contains an anionic group, e.g., carboxy, sulfonate, sulfate, phosphate, or phosphonate. A general formula for these compounds is:



wherein R² contains an alkyl, alkenyl, or hydroxy alkyl
 30 radical of from about 8 to about 18 carbon atoms, from 0 to about 10 ethylene oxide moieties and from 0 to about 1 glyceryl moiety; Y is selected from the group consisting of nitrogen, phosphorus, and sulfur atoms; R³ is an alkyl or monohydroxyalkyl group containing about 1 to about 3 carbon
 35 atoms; X is 1 when Y is a sulfur atom, and 2 when Y is a

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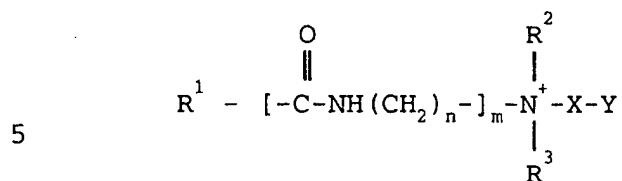
nitrogen or phosphorus atom; R⁴ is an alkylene or hydroxyalkylene of from about 1 to about 4 carbon atoms and Z is a radical selected from the group consisting of carboxylate, sulfonate, sulfate, phosphonate, and phosphate groups.

Examples of such suitable surfactants include:

- 4-[N,N-di(2-hydroxyethyl)-N-octadecylammonio]-butane-1-carboxylate;
- 10 5-[S-3-hydroxypropyl-S-hexadecylsulfonio]-3-hydroxypentane-1-sulfate;
- 3-[P,P-diethyl-P-3,6,9-trioxatetradecylphosphonio]-2-hydroxypropane-1-phosphate;
- 3-[N,N-dipropyl-N-3-dodecoxy-2-hydroxypropylammonio]-
- 15 propane-1-phosphonate;
- 3-(N,N-dimethyl-N-hexadecylammonio)propane-1-sulfonate;
- 3-(N,N-dimethyl-N-hexadecylammonio)-2-hydroxypropane-1-sulfonate;
- 4-[N,N-di(2-hydroxyethyl)-N-(2-hydroxydodecyl)ammonio]-
- 20 butane-1-carboxylate;
- 3-[S-ethyl-S-(3-dodecoxy-2-hydroxypropyl)sulfonio]-propane-1-phosphate;
- 3-[P,P-dimethyl-P-dodecylphosphonio]-propane-1-phosphonate; and
- 25 5-[N,N-di(3-hydroxypropyl)-N-hexadecylammonio]-2-hydroxy-pentane-1-sulfate.

Amphoteric detergents which may be used in this invention include at least one acid group. This may be a
30 carboxylic or a sulphonic acid group. They include quaternary nitrogen and therefore are quaternary amido acids. They should generally include an alkyl or alkenyl group of 7 to 18 carbon atoms. They will usually comply with an overall structural formula:

- 8 -



10 where R^1 is alkyl or alkenyl of 7 to 18 carbon atoms;

R^2 and R^3 are each independently alkyl, hydroxyalkyl or carboxyalkyl of 1 to 3 carbon atoms;

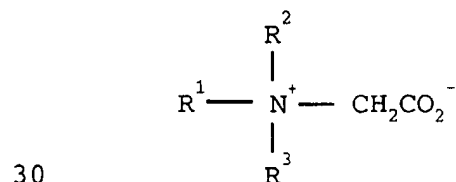
15 n is 2 to 4;

m is 0 to 1;

20 X is alkylene of 1 to 3 carbon atoms optionally substituted with hydroxyl, and

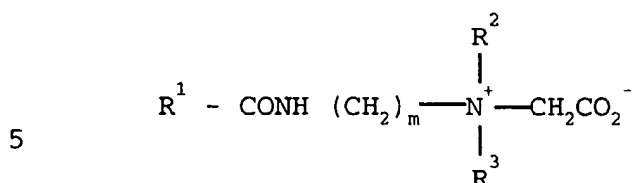
Y is $-CO_2-$ or $-SO_3-$

25 Suitable amphoteric detergents within the above general formula include simple betaines of formula:



and amido betaines of formula:

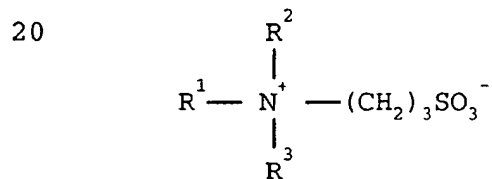
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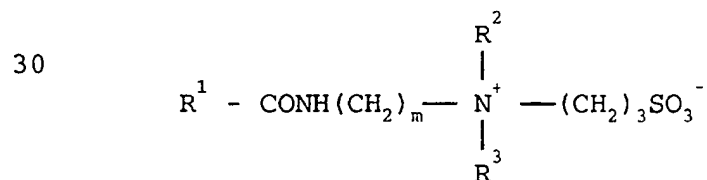
10 where m is 2 or 3.

In both formulae R^1 , R^2 and R^3 are as defined previously. R^1 may in particular be a mixture of C_{12} and C_{14} alkyl groups derived from coconut so that at least half, preferably at least three quarters of the groups R^1 have 10 to 14 carbon atoms. R^2 and R^3 are preferably methyl.

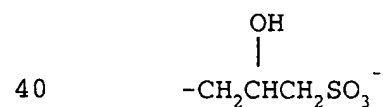
A further possibility is that the amphoteric detergent is a sulphobetaine of formula



25 or



35 where m is 2 or 3, or variants of these in which $(\text{CH}_2)_3\text{SO}_3^-$ is replaced by



- 10 -

In these formulae R^1 , R^2 and R^3 are as discussed previously.

Amphoacetates and diamphoacetates are also intended to
5 be covered in possible zwitterionic and/or amphoteric compounds which may be used.

The amphoteric generally should comprise about 0.1 to 20%, preferably 5 to 15% of the composition.
10

As noted, the total of surfactant should not exceed about 30% of composition.

A particularly preferred system comprises about 5 to
15 15% anionic, particularly 5 to 15% alkali metal C_8 - C_{16} ether sulfate (e.g., sodium lauryl ether sulfate) and about 5 to 15% amphoteric, selected from amphoacetates (e.g., sodium lauroamphoacetate) or amidoalkylbetaine (e.g., cocoamido propylbetaine), or mixtures thereof.

20

The surfactant system may also optionally comprise a nonionic surfactant.

The nonionic which may be used includes in particular
25 the reaction products of compounds having a hydrophobic group and a reactive hydrogen atom, for example aliphatic alcohols, acids, amides or alkyl phenols with alkylene oxides, especially ethylene oxide either alone or with propylene oxide. Specific nonionic detergent compounds are
30 alkyl (C_6 - C_{22}) phenols-ethylene oxide condensates, the condensation products of aliphatic (C_8 - C_{18}) primary or secondary linear or branched alcohols with ethylene oxide, and products made by condensation of ethylene oxide with the reaction products of propylene oxide and ethylenediamine.

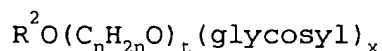
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Other so-called nonionic detergent compounds include long chain tertiary amine oxides, long chain tertiary phosphine oxides and dialkyl sulphoxides.

5 The nonionic may also be a sugar amide, such as a polysaccharide amide. Specifically, the surfactant may be one of the lactobionamides described in U.S. Patent No. 5,389,279 to Au et al. which is hereby incorporated by reference or it may be one of the sugar amides described in
10 Patent No. 5,009,814 to Kelkenberg, hereby incorporated into the subject application by reference.

Other surfactants which may be used are described in U.S. Patent No. 3,723,325 to Parran Jr. and alkyl
15 polysaccharide nonionic surfactants as disclosed in U.S. Patent No. 4,565,647 to Llenado, both of which are also incorporated into the subject application by reference.

Preferred alkyl polysaccharides are alkylpolyglycosides
20 of the formula



wherein R^2 is selected from the group consisting of
25 alkyl, alkylphenyl, hydroxyalkyl, hydroxyalkylphenyl, and mixtures thereof in which alkyl groups contain from about 10 to about 18, preferably from about 12 to about 14, carbon atoms; n is 0 to 3, preferably 2; t is from 0 to about 10, preferably 0; and x is from 1.3 to about 10, preferably from
30 1.3 to about 2.7. The glycosyl is preferably derived from glucose. To prepare these compounds, the alcohol or alkylpolyethoxy alcohol is formed first and then reacted with glucose, or a source of glucose, to form the glucoside (attachment at the 1-position). The additional glycosyl
35 units can then be attached between their 1-position and the

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preceding glycosyl units 2-, 3-, 4- and/or 6-position,
preferably predominantly the 2-position.

Nonionic surfactant may typically comprise 0 to 10% by
5 wt. of the composition.

The present invention also comprises an amount of
oil/emollient required to equal or be in excess of the
amount of total surfactant.

10

Various suitable classes of oils are set forth below.
These include;

Vegetable oils: Arachis oil, castor oil, cocoa butter,
15 coconut oil, corn oil, cotton seed oil, olive oil, palm
kernel oil, rapeseed oil, safflower seed oil, sesame seed
oil and soybean oil, and sunflower seed oil.

Esters: Butyl myristate, cetyl palmitate, decyl
20 oleate, glyceryl laurate, glyceryl ricinoleate, glyceryl
stearate, glyceryl isostearate, hexyl laurate, isobutyl
palmitate, isocetyl stearate, isopropyl isostearate,
isopropyl laurate, isopropyl linoleate, isopropyl myristate,
isopropyl palmitate, isopropyl stearate, propylene glycol
25 monolaurate, propylene glycol ricinoleate, propylene glycol
stearate, and propylene glycol isostearate.

Animal Fats: Lanolin alcohols, acetylated lanolin
alcohols, lanolin, lard, mink oil and tallow.

30

Fatty acids and alcohols: Behenic acid, palmitic acid,
stearic acid, behenyl alcohol, cetyl alcohol, eicosanyl
alcohol and isocetyl alcohol.

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Other examples of oil/emollients include mineral oil, petrolatum, silicone oil such as dimethyl polysiloxane, lauryl and myristyl lactate.

5 Particularly preferred emollients include vegetable oils, particularly sunflower seed. In a preferred embodiment of the invention, sunflower seed oil comprises at least about 20% by weight of the composition.

10 Emollients will generally comprise 10% to 35%, preferably 10% to 30% of composition.

 In a preferred embodiment of the invention, the composition will comprise a fatty acid "structurant" which
15 helps to form a lamellar phase (lamellar phase compositions being particularly preferred). The structurant helps to suspend emollient, while maintaining good shear thinning properties.

20 The fatty acid is generally a C_{12} - C_{24} fatty acid. A particularly preferred fatty acid is lauric acid. Other preferred fatty acids include but are not limited to palm kernel acid, palm fatty acid and isostearic acid. The acid will typically comprise 0% to 10%, preferably 0.1% to 8%,
25 more preferably 0.1 to 4% of the composition.

 In another preferred embodiment, the composition will comprise a cationic conditioners. Examples of such polymers include Quatrisoft LM-200, Polyquaternium-24, Polyquaternium
30 39 from Calgon, and Jaguar^(R) type cationic polymers from Rhone Poulenc. Generally, the cationic conditioner will comprise 0.01% to 3% of the composition.

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Finally, water will comprise balance of composition. Water generally comprises greater than about 30%, preferably greater than about 40% by weight of the composition.

- 5 In addition, the compositions of the invention may include optional ingredients as follows:

 Organic solvents, such as ethanol; auxiliary thickeners, such as carboxymethylcellulose, magnesium
10 aluminum silicate, hydroxyethylcellulose, methylcellulose, carbopols, glucamides, or Antil^(R) from Rhone Poulenc; perfumes; sequestering agents, such as tetrasodium ethylenediaminetetraacetate (EDTA), EHDP or mixtures in an amount of 0.01 to 1%, preferably 0.01 to 0.05%; and coloring
15 agents, opacifiers and pearlizers such as zinc stearate, magnesium stearate, TiO₂, EGMS (ethylene glycol monostearate) or Lytron 621 (Styrene/Acrylate copolymer); all of which are useful in enhancing the appearance or cosmetic properties of the product.

20

 The compositions may further comprise antimicrobials such as 2-hydroxy-4,2'4' trichlorodiphenylether (DP300); preservatives such as dimethyloldimethylhydantoin (Glydant XL1000), parabens, sorbic acid etc.

25

 The compositions may also comprise coconut acyl mono- or diethanol amides as suds boosters, and strongly ionizing salts such as sodium chloride and sodium sulfate may also be used to advantage.

30

 Antioxidants such as, for example, butylated hydroxytoluene (BHT) may be used advantageously in amounts of about 0.01% or higher if appropriate.

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Thickeners which may be used include Amerchol Polymer HM 1500 (Nonoxynyl Hydroethyl Cellulose); Glucam DOE 120 (PEG 120 Methyl Glucose Dioleate); Rewoderm^(R) (PEG modified glyceryl cocoate, palmate or tallowate) from Rewo Chemicals;
5 Antil^(R) 141 (from Goldschmidt).

Another optional ingredient which may be added are defloculating polymers, such as are taught in U.S. Patent No. 5,147,576 to Montague, hereby incorporated by reference.
10

Another ingredient which may be included are exfoliants such as polyoxyethylene beads, walnut sheets and apricot seeds

15 The compositions of the invention generally will have viscosity of about 50,000 to 300,000 centipoises (cps) measured using a Brookfield Viscometer with a helipath accessory and a T-bar spindle A at 0.5 RPM (measured at room temperature).

20 All percentages in the specification and examples are intended to be by weight unless stated otherwise.

EXAMPLES

25 The following examples of composition of the invention are set forth below:

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INGREDIENTS	I	II	III	IV	V
SURFACTANTS	15	17.5	17.5	17.5	17.5
Cocoamido Propyl Betaine	0	10.5	10.5	0	0
Sodium Lauroamphoacetate	10	0	0	10.5	8.75
Sodium Laureth Sulfate	5	7	7	7	8.75
EMOLLIENTS	15	35	35	25	26
Dimethicone	0	0	0	0	2
Sunflower seed Oil	15	30	30	20	21
Glycerine	0	5	5	5	3
Petrolatum	0	0	0	0	0
Lanolin Alcohol	0	0	0	0	0
FATTY ACID					
Lauric acid	2.5	0	0	2.6	2.6
Isostearic Acid	0	5	5	0	0
OTHER INGREDIENTS					
Citric Acid	0.8	0	0	1	1
Magnesium Sulfate	1.5	0	0	1	0.4
Guar Hydroxypropyl-trimonium Chloride	0	0.5	1.5	1	0.5
Polyquaternium 37/Propylene Glycol Dicaprylate Dicaprate/PPG1 Trideceth 6	0	0.1	0.2	0	0
PEG 20 Sorbiton Monolaurate	0	0	2	0	0
PEG 80 Sorbiton Monolaurate	0	0	0	4	0
Fragrance	1.0	1.0	1	1	1
Miscellaneous	0-1	0-1.0	0-1	0-1.0	0-1.0
Water	to 100.0	to 100.0	to 100.0	to 100.0	to 100.0

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Compositions I-V were prepared as follows. Surfactants were mixed at 65.6-82.2°C (150-180°F) with deionized water followed by addition of citric acid and/or magnesium sulfate, emollient oils, fatty acids, preservatives and
5 antioxidants. In examples I, IV-V, the fatty acid was dissolved in the sunflower seed oil and the oil premix added. Perfumes were added at about 37.8-48.8°C (100-120°F) as the batch was being cooled.

10 As can be seen in every example, the oil or emollient is equal to or exceeds level of surfactant.

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CLAIMS

1. An aqueous liquid composition comprising:
 - (a) 3 to 30% by weight surfactant system comprising a
5 surfactant selected from the group consisting of
anionic, amphoteric, cationic and nonionic
surfactants and mixtures thereof, wherein at least
one anionic surfactant must be present; and
 - (b) 10 to 35% by weight of an oil/emollient, wherein
10 the level of oil/emollient is equal to or in
excess of level of surfactant.
2. A composition according to claim 1, wherein surfactant
15 system comprises mixture of anionic and amphoteric
surfactants.
3. A composition according to claim 1 or 2, wherein
anionic surfactant is an alkali metal, C₈-C₁₆ ether sulfate.
- 20 4. A composition according to any of the preceding claims,
wherein amphoteric surfactant is selected from the group
consisting of amphotoacetates and amidoalkyl betaines.
5. A composition according to any of the preceding claims,
25 wherein anionic is alkali metal C₈-C₁₆ ether sulfate and
amphoteric is selected from the group consisting of
amphotoacetates and amidoalkylbetaines.
6. A composition according to any of the preceding claims,
30 wherein oil/emollient is a vegetable oil.
7. A composition according to claim 6, wherein oil is
sunflower seed oil.

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8. A composition according to any of the preceding claims, additionally comprising C₁₂-C₂₄ fatty acid.

9. A composition according to claim 8, wherein fatty acid
5 is lauric acid, palm kernel acid, palm fatty acid or isostearic acid.

10. A composition according to any of the preceding claims, additionally comprising a cationic polymer.

10

11. A composition according to any of the preceding claims, comprising 10 to 25% surfactant.

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(21) International Application Number: PCT/EP98/05004 (22) International Filing Date: 10 July 1998 (10.07.98) (30) Priority Data: 08/899,101 24 July 1997 (24.07.97) US (71) Applicant: UNILEVER PLC [GB/GB]; Unilever, Blackfriars, London EC4P 4BQ (GB). (71) Applicant (for all designated States except AU BB CA CY GB GH GM IE IL KE LC LK LS MN MW NZ SD SG SL SZ TT UG ZW): UNILEVER N.V. [NL/NL]; Weena 455, NL-3013 Rotterdam (NL). (72) Inventor: PUVVADA, Sudhakar; Unilever Research U.S. Inc., 45 River Road, Edgewater, NJ 07020 (US). (74) Agent: ELLIOTT, Peter, William; Unilever plc, Patent Division, Colworth House, Sharnbrook, Bedford MK44 1LQ (GB).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> (88) Date of publication of the international search report: 8 April 1999 (08.04.99)
(54) Title: STABLE LIQUID COMPOSITION COMPRISING HIGH LEVELS OF EMOLLIENTS (57) Abstract <p>The present invention provides high foaming aqueous liquid compositions with levels of oil/emollient equal to or in excess of level of surfactant. It is surprising that good levels of foam can be maintained at such high levels of emollient. In addition to surfactant and emollient, compositions also preferably comprise C₁₂-C₂₄ fatty acid and/or cationic polymer.</p>		

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INTERNATIONAL SEARCH REPORT

In ☐ national Application No
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A. CLASSIFICATION OF SUBJECT MATTER
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B. FIELDS SEARCHED

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

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X	WO 93 19149 A (PROCTER & GAMBLE) 30 September 1993 see page 9, line 1 - line 10; claims 1,2,18 --- -/-	1,3,7

☒ Further documents are listed in the continuation of box C.

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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